



CONVEYOR SOLUTIONS, INC.

902 Morse Avenue

Schaumburg, IL 60193

PH: 847-923-9600 FAX: 847-923-9601

E-mail: xxx@conveyorsolutions.com

<http://www.conveyorsolutions.com>

Date: _____

Attn: Contact
Company
Street Address
City, State Zip

Subject: Conveyor Solutions, Inc. Proposal No. PMC

Dear Contact,

With the recent demand of automated warehouse equipment and state of the art conveyor technology, there becomes a need for these systems to be maintained and repaired periodically.

At Conveyor Solutions, Inc. we have developed a planned maintenance program for conveyors that we feel can benefit the customer on a long-term basis. With our program we can assure the customer the confidence of a well-maintained system.

Our format of the preventative maintenance program will utilize two basic functions:

1. Line inspection (inspect and report)
2. Line preventative maintenance (Clean, lubricate, adjust and schedule repair)

We have a sound understanding of material distribution, with a broad line of conveying equipment.

Attached is the list of various types of equipment and work that we will perform as part of a preventative maintenance program at your facility.

The cost to perform yearly mechanical check-ups, lubricate and adjust as required for your location is \$xxxx.xx. One visit required per year (To be resubmitted annually).

Items not included in the above cost:

1. Replacement parts and labor to install if parts are not available at the time of the PM. To be submitted on separate proposal.
2. Freight, if necessary.
3. Taxes, as applicable.

We hope the above is satisfactory and that we may be favored with your valued order.

Submitted: _____

Accepted: _____

By: _____

By: _____

CONVEYOR SOLUTIONS, INC.

MECHANICAL PREVENTATIVE MAINTENANCE PROGRAM

RECOMMENDED INSPECTIONS

RECOMMENDED INTERVALS

DIVERTERS:

INSPECT LINKAGE, AIR SUPPLY,
GREASE FITTINGS.

3 MONTHS OR 500 HOURS

AIR BRAKES/AIR STOPS:

CHECK AIR LEAKS, SOLENOID
CONDITION, HOSE CONDITIONS

3 MONTHS OR 500 HOURS

PNEUMATIC FILTER AND OILERS:

DRAIN AND INSPECT FOR AIR LEAKS

3 MONTHS OR 500 HOURS

GEAR BOX:

INSPECT FOR LEAKAGE, CHECK OIL
LEVEL, FILL IF NECESSARY NON-
DETERGENT 90 WEIGHT OIL CHANGE

3 MONTHS OR 500 HOURS
12 MONTHS OR 3000 HOURS

CHAINS & SPROCKETS:

CHECK ALIGNMENT, TIGHTEN SET
SCREWS, LUBRICATE, INSPECT
CHAIN CONDITIONS, LUBRICATE

3 MONTHS OR 500 HOURS

BELTS:

CHECK TRACKING, INSPECT BELT
CONDITION, LACING AND TENSION

3 MONTHS OR 500 HOURS

PULLEYS:

CHECK SET SCREWS (TIGHTEN)
INSPECT SHAFTS AND BEARINGS

3 MONTHS OR 500 HOURS

TAKE-UP:

CHECK SCREW TENSIONS, SPRING
TENSION, LUBRICATE TAKE-UP SLOT

6 MONTHS OR 1000 HOURS

BEARINGS WITH GREASE FITTINGS:

INSPECT WEAR, GREASE GENEROUSLY.
WIPE OFF EXCESS GREASE.

3 MONTHS OR 500 HOURS

CONVEYOR SOLUTIONS, INC.
MECHANICAL PREVENTATIVE MAINTENANCE PROGRAM

RECOMMENDED INSPECTIONS

RECOMMENDED INTERVALS

REFLECTORS:

CHECK FOR TIGHTNESS OF ALL BOLTS
AND CONDITION OF REFLECTOR.

3 MONTHS OR 500 HOURS

PNEUMATIC SENSORS:

INSPECT SENSOR CARRIAGE AND
DEPTH ADJUSTMENT AND DEAD SPOT

3 MONTHS OR 500 HOURS

ROLLERS & SNUBBERS:

VISUALLY INSPECT BEARINGS
PINCHED ROLLERS, FROZEN BEARINGS
DIRTY BEARINGS.

3 MONTHS OR 500 HOURS

MOTORS:

CHECK FULL LOAD AND CURRENT DRAW

6 MONTHS OR 1000 HOURS

MOTOR STARTER:

CLEAN OR REPLACE CONTACTS

12 MONTHS OR 3000 HOURS